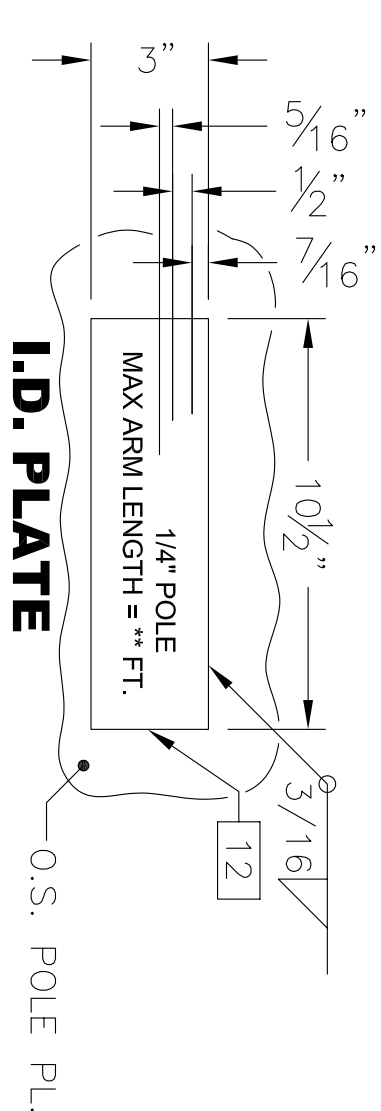


**BILL OF MATERIAL**

Item#	Qty.	Part No.	Description	Wt./ea.	Total Wt.
1	1	138A-1-P	POLE: PL. 1/4" X 10.06"Ø X 13.00" LG. (A572/65)	633	633
2	1	138A-1-TC	TOP COVER: PL. 3/16" X 11.00"Ø (A36)	2	2
3	1	138A-1-AP	ATTACHMENT PLATE: PL. 3/8" X 1" X 9 3/8" (A36)	1	1
4	1	138A-1-BP	BASE PLATE: PL. 1 3/4" X 1 9/8" X 1'-7" (A572/50)	69	69
5	1	00-ABC	ANCHOR BOLT CAGE: (SEE DWG. 00-ABC)	214	214
6	1	138A-1-PCP	POLE CONNECTION PLATE: PL. 1/2" X 15 1/2" X 1'-4 3/4" (A572/50)	183	183
7	2	138A-1-TBG	TDP & BOTTOM GUSSETS: PL. 1/4" X 4 1/8" X 1'-2 1/2" (A572/65)	2	4
8	2	138A-1-SG	SIDE GUSSET: PL. 1/4" X 5 11/16" X 1'-4 3/4" (A572/65)	7	14
9	1	4470-1-ARA	TRAFFIC SIGNAL ARM SEE DWG. 5583-A-ARA	783	783
10	1	00-5X10.5HH	HANDHOLE: 5"X10.5" HANDHOLE (SEE DWG. 00-HH5X10.5)	8	8
11	1	00-BC3	BASE COVER: (SEE DWG. 00-BC)	20	20
12	1	138A-1-ID	I.D. PLT = 1 3/16" X 3" X 10 1/2"	1	1
13	1	00-C	"C" HOOK = 3/8" X 8 3/4" ROUND ROD (A36)	2	2
				BLACK W.T.	1964
				GALV. W.T.	2082

**HARDWARE BILL OF MATERIAL**

Item#	Qty.	Part No.	Description	Wt./ea.	Total Wt.
a	1	00-B1	1/2"Ø-13 UNC X 1" LG. FULL THREAD BOLT (A307)(GALV)	-	-
b	1	00-SLW1	1/2"Ø SPRING LOCK WASHER (B18,21)(GALV)	-	-
c	4	00-B2	1 1/2"Ø-6 UNC X 3 1/2" LG. BOLT (A325-1)(GALV)	-	-
d	4	00-SLW2	1 1/2"Ø SPRING LOCK WASHER (B18,21)(GALV)	-	-



**SHOP NOTES:**

- SHOP TO ASSEMBLE ARMS ON POLES WITH BOLTS TO CHECK FOR PROPER FIT.
- IMPERFECTIONS IN THE OUTER SURFACE OF POLES SUCH AS CRACKS, SCABS, OR EXCESSIVE WELD PROJECTIONS OR ANY IMPERFECTION THAT MATERIALLY AFFECT THE APPEARANCE OF THEM WILL NOT BE ACCEPTED.
- EXCESSIVE PROJECTED WELD METAL SHALL BE REMOVED TO PRODUCE A COMMERCIAL FINISH.
- SEAM WELDS MUST BE UNIFORM IN WIDTH AND THICKNESS DOWN THE ENTIRE LENGTH OF THE POLES. (GRIND DOWN FLUSH)

**NOTE:**

- ALL POLES ARE FABRICATED WITH A SINGLE SEAM.
- ALL POLES ARE ROUND TAPERED.
- ALL POLES KEEP THEIR THICKNESS ALONG ITS TOTAL HEIGHT.
- ALL EDGES SHALL BE GRIND SMOOTH.

REV.	DATE:	REV. BY	CHK. BY	DESCRIPTION
-	-	-	-	-

DWN	DATE	
CHK	DATE	
APP	DATE	

CUST. P.O. NUMBER	ORDER No.	DRAWING No.	SH/OF	SCALE	REV.
---		138A-PA	01/02	NTS	0